

**B2.1-1-207: 1996(R2007) STANDARD WELDING PROCEDURE  
SPECIFICATION(WPS) FOR; GAS TUNGSTEN ARC WELDING OF  
CARBON STEEL(M-1/P-1/S-1, GROUP 1 OR 2), 1/8 THROUGH 1-1/2  
INCH THICK, ER70S-2, AS-WELDED OR PWH By American Welding  
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